

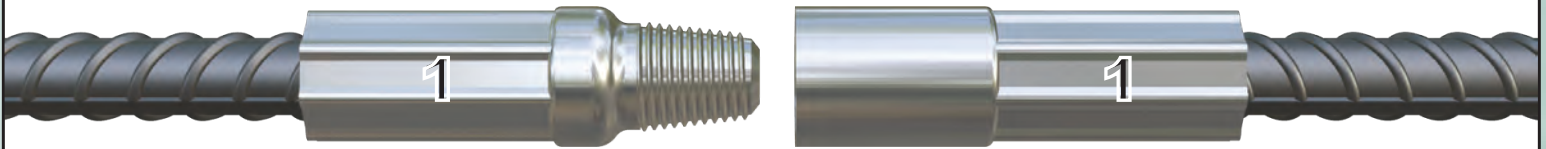
SIZES

10M

15M

20M

25M

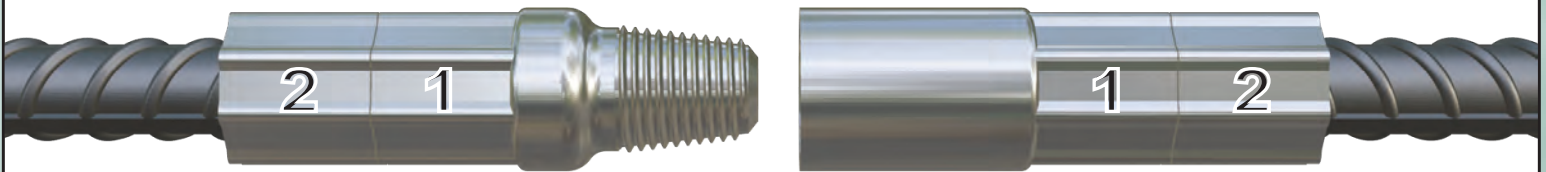


ONE BITE PER SIDE (MINIMUM) FROM ROLL LINE*

SIZES

30M

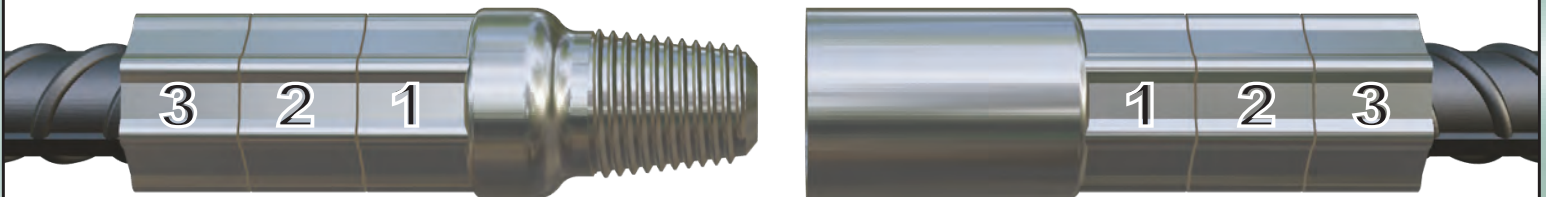
35M



TWO BITES PER SIDE (MINIMUM) FROM ROLL LINE

SIZE

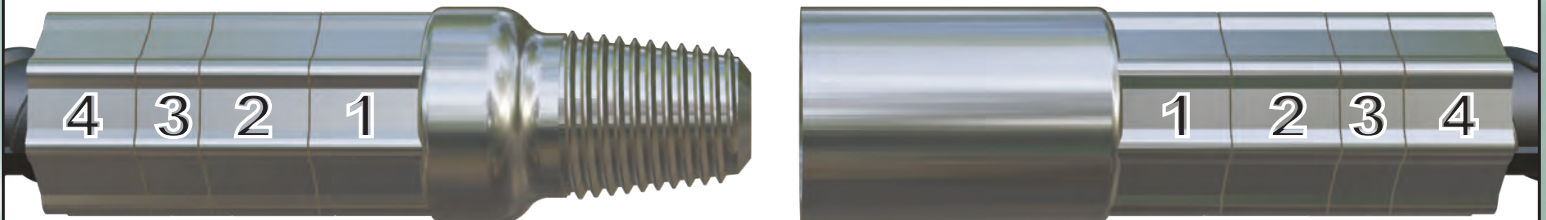
45M



THREE BITES PER SIDE (MINIMUM) FROM ROLL LINE

SIZE

55M



FOUR BITES PER SIDE (MINIMUM) FROM ROLL LINE

* If using dies which pre-date Type 2 dies, then 2 overlapping bites are required.

Refer to SM18 - SWAGING AND COUPLER ASSEMBLY INSTRUCTIONS - BPI TAPER THREADED GRIP-TWIST[®] COUPLERS for complete installation procedure, safety & assembly instructions. THIS IS NOT A SUBSTITUTE FOR THE SWAGING MANUAL.

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